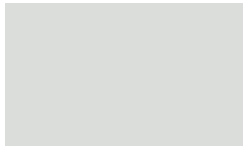




## Standard Colors



Regal White  
SR=.72 E=.82



Almond  
SR=.65 E=.84



Sandstone  
SR=.60 E=.85



Surrey Beige  
SR=.49 E=.85



Sierra Tan  
SR=.46 E=.85



Ash Gray  
SR=.51 E=.77



Slate Gray  
SR=.38 E=.85



Musket Gray  
SR=.32 E=.84



Charcoal Gray  
SR=.32 E=.88



Dark Charcoal  
SR=.26 E=.86



Patina Green  
SR=.42 E=.75



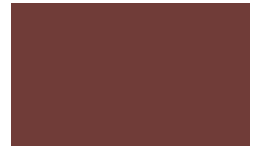
Slate Blue  
SR=.30 E=.83



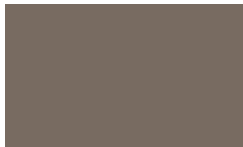
Evergreen  
SR=.25 E=.79



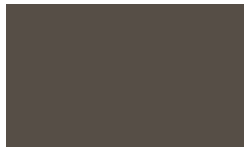
Terra Cotta  
SR=.42 E=.82



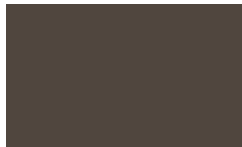
Colonial Red  
SR=.29 E=.86



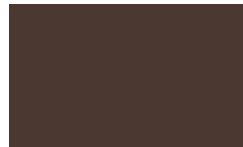
Buckskin  
SR=.37 E=.82



Medium Bronze  
SR=.29 E=.84



Aged Bronze  
SR=.30 E=.85



Copper Brown  
SR=.26 E=.82



Dark Bronze  
SR=.26 E=.81

## Premium Colors



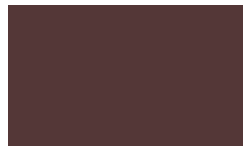
Matte Black  
SR=.27 E=.84



Hartford Green  
SR=.29 E=.83



Brite Red  
SR=.40 E=.85

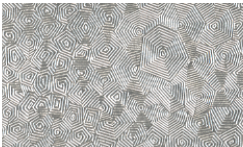


Burgundy  
SR=.26 E=.84



Regal Blue  
SR=.22 E=.80

## Metallic Colors



Galvalume



Silver Metallic  
SR=.57 E=.82



Champagne  
SR=.42 E=.79

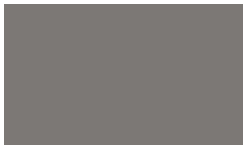


Weathered Galvalume  
SR=.44 E=.63

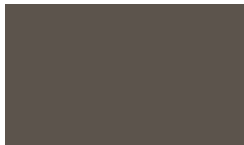


Copper Metallic  
SR=.49 E=.88

## Low Gloss - Low Sheen Colors



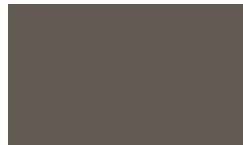
Slate Gray  
SR=.34 E=.84



Aged Bronze  
SR=.26 E=.84



Dark Bronze  
SR=.29 E=.85

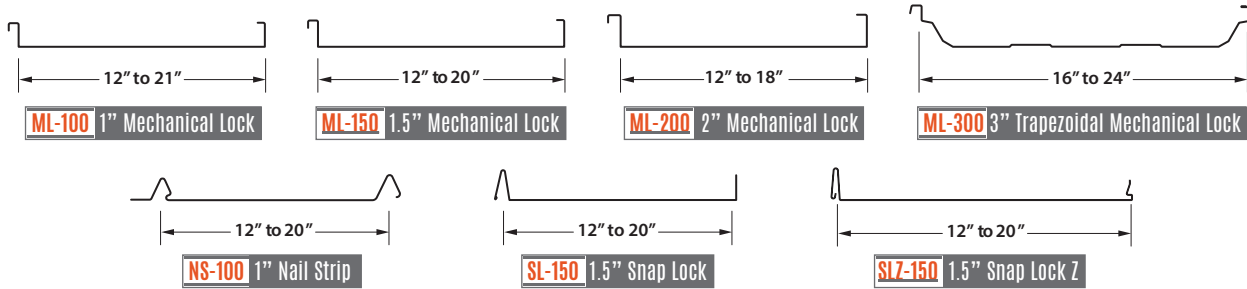


Medium Bronze  
SR=.27 E=.86

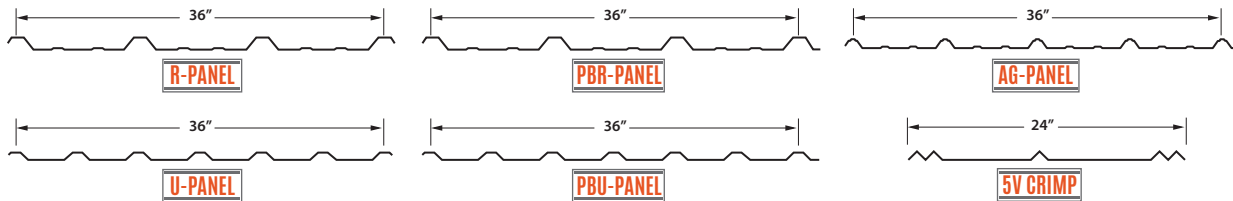


Matte Black  
SR=.20 E=.86

## STANDING SEAM PANELS



## EXPOSED FASTENER PANELS



### PHYSICAL AND PERFORMANCE PROPERTIES<sup>(1)</sup>

Specular Gloss at 60° ASTM D 523 <sup>(2)</sup>	Typical: 1-40
Pencil Hardness ASTM D 3363	F - 2H
T-Bend ASTM D 4145	0T to 3T <sup>(3)</sup> , No loss of adhesion
Cross Hatch Adhesion ASTM D 3359	No loss of adhesion
Reverse Impact ASTM D 2794	HDG or Galvalume: 3x metal thickness inch-pounds, No loss of adhesion
	Aluminum: 1.5x metal thickness inch-pounds, No loss of adhesion
<b>Humidity Resistance</b>	
100% RH 2,000 Hours ASTM D 2247	HDG or Galvalume: no field blisters
100% RH 3,000 Hours ASTM D 2247	Aluminum: no field blisters.
<b>Salt Spray Resistance</b>	
1,000 hours ASTM B 117	HDG or Galvalume: creep from scribe no more than 1/16" (2mm), no blisters
4,000 hours ASTM B 117	Aluminum: no creep from scribe, no blisters
<b>South Florida Exposure</b>	
ASTM D 2244	Color: No more than 5Δ Hunter units at 35 years
ASTM D 4214	Chalk: Rating no less than 8 at 35 years
	Film Integrity: 35 years
Flame Test ASTM E 84	Class A coating
Water Immersion 500° Hours 100 F ASTM D 870	No Loss of adhesion
Dew Cycle Weatherometer 1000 Hrs. ASTM D 3361	Color change: No more than 5Δ Hunter units
	Chalk: Rating no less than 8
Water Immersion 500° Hours 100 F ASTM D 870	75 ± 5 liters

- All substrates must be properly cleaned and pretreated.
- American Society for Testing and Materials.
- Durapon 70° is not designed to bridge cracks in the substrate. Due to variability of heavy gauge and HDG metal, some fracturing or rupturing of the substrate is possible with subsequent rupturing of the coatings.
- Varies by color. For details on health, safety and handling information, Material Safety Data Sheets are available upon request.
- Oil Canning is inherent to roll formed products and shall not be cause for rejection. To help reduce oil canning use 24 gauge or thicker.
- Flat surfaces will display slight waviness commonly referred to as Oil Canning. This phenomenon is caused by steel mill production tolerances and will not be accepted as cause for field rejection.
- Galvanized, Galvalume, Acrylume or Paint Grip are unfinished products. The color, spangle and acrylic finish (anti-finger print coating) will vary and is not reason for rejection.
- Deposits/Special Order: All deposits are final and non-refundable on special orders.

**Dura Coat**  
 PRODUCTS  
 An Axalta Coating Systems Company



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